

Data Sheet

Reference No.:48090

Transfer Press -mechanical-

Brand: BENELLI
Model: 650T/3MR/2/12/3750X1100/LD/ET3
YoM, approx.: 2000 used
Reconditioned:
Controls: SIEMENS S7 300



Press Design

drive system: link drive
openings in uprights: yes
number of slide actions: 2
table cushion: yes
quick die change system: yes

Press forces

total force (nominal): 650 to

Press Table

table surface (left-right): 3700 mm
table surface (front-back): 1100 mm

Slide

stroke: 400 mm
stroke rate (max.): 35 /min

slide (mechan. Press)

slide adjustment: 160 mm
autom. Slide adjustment: yes
stroke adjustment: no
variable speed: yes
stroke rate (min.): 10 /min
stroke rate (max.): 35 /min
main drive power: 99 kW

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1100 mm

Transfer System

number of tool stations: 14

Electrical specifications

total power consumption: 130 kW
mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

height above floor level: 7047 mm
height under floor level: 1650 mm
total weight approx.: 155000 kg

Attachments (presses)

autom. tool clamping device: yes
decoiler: yes
leveller unit: yes
strip feeder: yes
feeder type: roll feeder
waste cutter: yes
press automation: yes
gripper transfer system: yes
safety guard / safety door: yes
2-hand engagement: yes
European CE standards: yes

Additional Information:

Press equipped with 2 feeding lines - one from the side for blank cutting in transfer mode and one in line for progressive die operation.

Seller:

Post-Venta Carreras S.A.
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Photos & Documents

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photo 2024



Blank feeding line



Control desk